

Work Order ID 109015

Monday, November 04, 2013 11:12:22 AM

D 3943-041
B 109015

109015

Page 1

Item ID: D3943-041

Accept

Revision ID:

Item Name: Ground Handlling Crank Assembly

Start Date: 11/4/2013 Start Qty: 5.00 *5*

Required Date: 11/15/2013 Req'd Qty: 5.00 *5*

Reference:

Approvals: Process Plan: MUF

Date: 13-11-04 Tooling:

Cust Item ID:

QC:

Date: SPC (Y/N):

Customer:

Setup Start *NS1*

Stop *NS2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code

Accept
Qty Reject
Qty Reject
Number Insp.
Stamp

Draw Nbr

Revision Nbr

D3943

E

0.00

100

100

Purchasing

Memo

0.00

Issue P/O: 21951

Purchase Part Number: 8143919

Supplier: Princess Auto

Certificate of conformity is required

Description: 4000 lbs lever chain hoist

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Memo

0.00

Packaging

Ensure material certification is attached

13/11/04 5

13/11/04 5

Work Order ID 109015

Monday, November 04, 2013 11:12:22 AM

Item ID: D3943-041

Accept

109015

Page 2

Revision ID:

Item Name: Ground Handlling Crank Assembly

N900040100

Setup

Start

NS1

Start Date: 11/4/2013 Start Qty: 5.00

5

Cust Item ID:

Required Date: 11/15/2013 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC6- Inspect dimensions to drawing	0.00	DAS 27 9-89						S
	Memo	0.00	13/11/6						

130

130

Large Fab

Large Fab

#1 Memo

1-Disassemble chain host as per dwg

2-Drill handle ass'y (D3943-051) as per dwg

Q 13-11-21

Punch

~~outside service~~

#2 IMI manufacturing

PO: 22014

2/13/11/01

(5)

read #3 receive and inspect

1/13/11/01 (5)

Shp
13/11/27

acs

S

Work Order ID 109015

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Page 3

Item ID: D3943-041

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Ground Handlling Crank Assembly

Stop

NS2

Start Date: 11/4/2013 Start Qty: 5.00

5

Required Date: 11/15/2013 Req'd Qty: 5.00

5

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan:

Date: Tooling:

Date:

Run

Start

NR1

QC:

Date: SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

131

131

Large Fab

Memo

0.00

5 EL 13-11-21

Large Fab

Using tool DT9854 compress flange on brake/clutch cover so that there is
minimal "slop" in the chain hoist handle.

140

140

QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

DAS

27

9-89

0.00

B 11.22

S

180

180

Packaging

Pick Kit

0.00

0.00

5 EL 13-11-21

Packaging

Work Order ID 109015

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Item ID: D3943-041

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Ground Handlling Crank Assembly

Stop

NS2

Start Date: 11/4/2013 Start Qty: 5.00

5

Cust Item ID:

Required Date: 11/15/2013 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center ID
190***190***

Large Fab

Large Fab

Operation
DescriptionSet Up/
Run Hours
0.00Tool ID
Tool #
Plan
CodeAccept
Qty
Reject
Qty
Reject
Number
Insp.
Stamp

SX

G.B/11/11

5

2 13-11-21

191

191

Large Fab

Large Fab

Memo

0.00

Remove gear assembly cover (underside of chain hoist) and add enough general duty grease to cover entire gear assembly.
Apply LPS 3 to entire gear assembly and gear assembly cover so that a seal will be created when the cover is reinstalled
Reinstall gear assembly cover

SX

2 13-11-21

Work Order ID 109015

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Page 5

Item ID: D3943-041

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Ground Handlling Crank Assembly

Stop

NS2

Start Date: 11/4/2013 Start Qty: 5.00

5

Cust Item ID:

Required Date: 11/15/2013 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours
200 *200* QC	QC5- Inspect part completeness to step on W/O	0.00

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	--------------	---------------	---------------	------------------	----------------

Memo	0.00	DAS 16 9-89	13/11/27
1-Calibrate and tag as per dwg and QSI 008 4.4 ***Calibration Cert. filled out***			

Identify as per dwg & Stock Location:	0.00
Memo 2x PPP 108468	
Memo 3x PPP 108075	0.00

QC21- Final Inspection - Work Order Release	0.00
Memo	0.00

CALIBRATION

ID D3943-041 109015
 BY S
 DATE 13/11/27
 DUE 1 year after use

5x DAS 13-11-28
 28
 9-89

13/11/29

MR
13-11-20

Picklist Print

Monday, November 04, 2013 11:12:19 AM

Page 1

Work Order ID: 109015 **Start Date:** 11/4/2013 **Required Date:** 11/15/2013
Parent Item: D3943-041 **Start Qty:** 5.00 **Required Qty:** 5.00
Parent Item Name: Ground Handlling Crank Assembly

Comments: IPP Rev:A New Issue 09-06-02 EC Verified By: JLM IPP RevB: add DEO DD 09.11.18
 verified by:JLM IPP Rev:C as per dwg REV.C DD 10.02.22 verified by:EC IPP
 REV:D 11.08.16 AS PER REV.E DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4405-1 Eye And Fork Swivel		Manufactured	No			180	Each	10.0000	1	5		EL 13-11-21	
				<u>Location</u>			<u>Loc Qty</u>						
				st376			10						
				70986			5						
				91963			5						
8143919 Lever Chain Hoist		Purchased	No			110	Each	0.0000	1	5		EL 13-11-21	
D3943-051 Handle Assembly		Manufactured	No			180	Each	0.0000	1	5		EL 13-11-18	
D3943-053 Chain Assembly		Manufactured	No			180	Each	0.0000	1	5		EL 13-11-21	
D3943-3 Handle Extension		Manufactured	No			180	Each	15.0000	1	5		EL 13-11-14	
				<u>Location</u>			<u>Loc Qty</u>						
				WA001			15						
				101564			10						
				97082			5						
CBL-1240 Cable		Purchased	No			180	f	668.2815	1	5		13/11/11 DAS 36 9-89	
				<u>Location</u>			<u>Loc Qty</u>						
				GA			668.2814893						
				113565			3.911789						
				119690			381.00006						
				122190			3.9035844						
				123283			279.466056						

Picklist Print

Monday, November 04, 2013 11:12:20 AM

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Work Order ID: 109015

Parent Item: D3943-041

Parent Item Name: Ground Handlling Crank Assembly

Start Date: 11/4/2013

Required Date: 11/15/2013

Start Qty: 5.00

Required Qty: 5.00

CBL-460
Loop Sleeve

Purchased No

180 Each 283.0000

2

10

13/11/11

DAS
36
9-89

Location	Loc Qty	Loc Code
GA	283	
123283	1	
124272	5	
124336	54	
125499	223	

D3585-1
Set Screw

Manufactured No

180 Each 40.0000

1 5

13-11-21

Location	Loc Qty	Loc Code
GA	40	
55705	40	

D3949-041
Remove Before Flight Flag Assembly

Manufactured No

180 Each 10.0000

1 5

13/11/11

DAS
36
9-89

Location	Loc Qty	Loc Code
ST494	10	
102434	6	
97116	4	

D3954-7
Ratchet Lug

Manufactured No

180 Each 11.0000

1 5

13-11-7

Location	Loc Qty	Loc Code
ST077	3	
97242	3	
WA001	8	
101753	8	

Picklist Print

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Work Order ID: 109015

Parent Item: D3943-041

Parent Item Name: Ground Handlling Crank Assembly

Start Date: 11/4/2013

Required Date: 11/15/2013

Start Qty: 5.00

Required Qty: 5.00

ANS-11A
BOLT

Purchased

No

180

Each

551.0000

1

5

EL 13-11-14

Location	Loc Qty	Loc Code
ST514	92	
125388	92	
ST517	459	
123533	259	
M126105	200	

NAS1149F0563P

Washer

Purchased

No

180

Each

546.0000

1

5

EL 13-11-14

Location	Loc Qty	Loc Code
ST295	546	
121350	546	

MS21042L5

Nut

Purchased

No

180

Each

1,216.0000

1

5

EL 13-11-14

Location	Loc Qty	Loc Code
st507	716	
125535	716	
ST509	500	
m127304	500	

S1475

Spring

Purchased

No

180

Each

6.0000

1

5

EL 13-11-20

m 127515 x 5

Location	Loc Qty	Loc Code
ST392	6	
117812	2	
123641	4	

3408A59

BALL PLUNGER

Purchased

No

180

Each

19.0000

1

5

EL 13-11-14

Location	Loc Qty	Loc Code
ST397	19	
125637	19	

Picklist Print

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Work Order ID: 109015

Parent Item: D3943-041

Parent Item Name: Ground Handlling Crank Assembly

Start Date: 11/4/2013

Required Date: 11/15/2013

Start Qty: 5.00

Required Qty: 5.00

HX-15

1/4-20 UNCx3/4 S.H.C.S.

Purchased No

180 Each 45.0000

1

5

Q 13-14-14

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST285	45	
114383	17	
117865	28	

HX-16

Purchased No

180 Each 155.0000

3

15

Q 13-14-14

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST285	155	
113771	50	
117346	85	
117865	20	

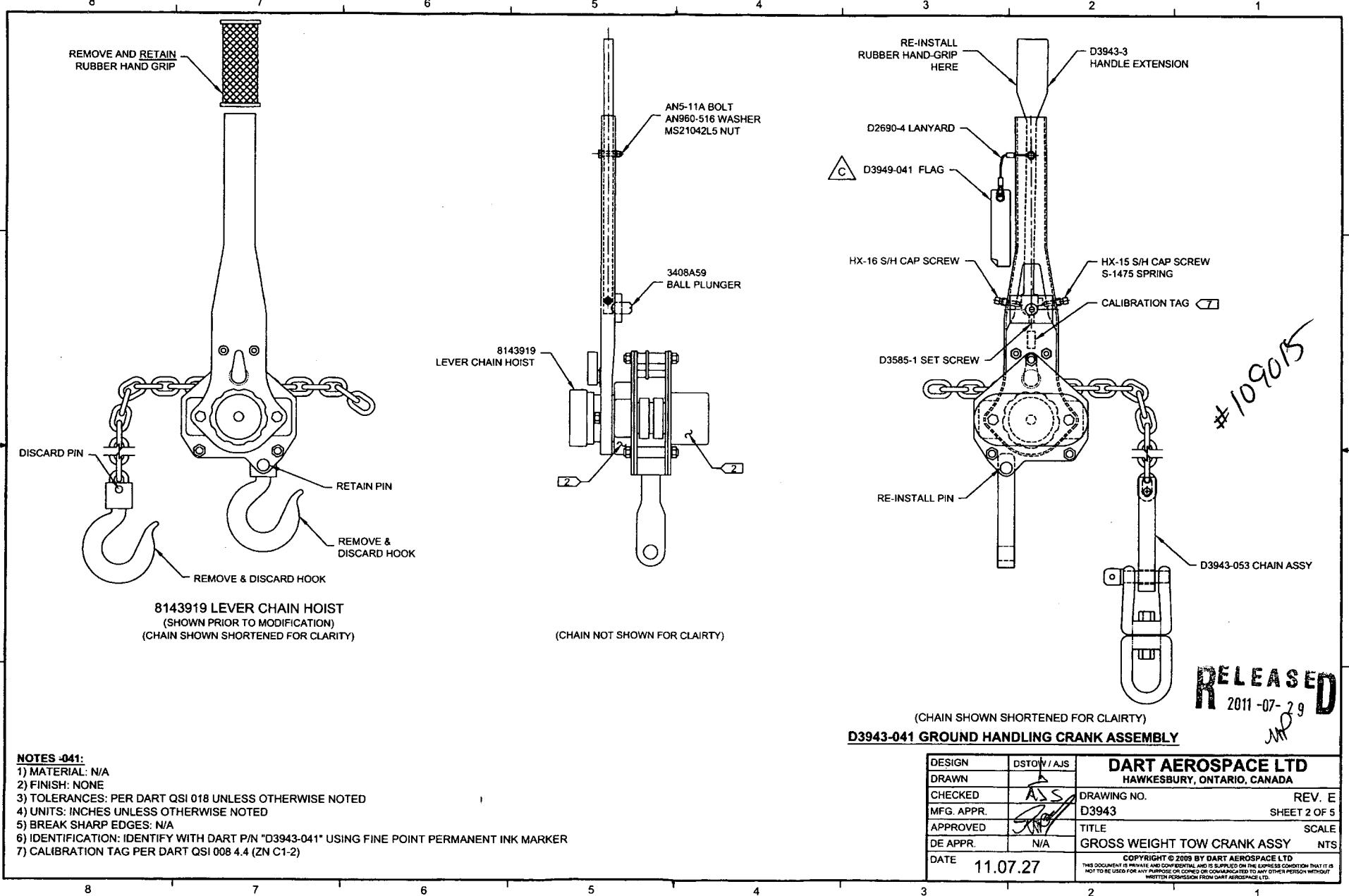
ITEM No.	QTY -041	QTY -051	QTY -053	PART NUMBER	DESCRIPTION	PREFERRED SUPPLIER
1	X			D3943-041	GROUND HANDLING CRANK ASSEMBLY	
5	1	X		D3943-051	HANDLE ASSEMBLY	
6	1		X	D3943-053	CHAIN ASSEMBLY	
D 11	1			D3943-1	HANDLE	M/F HANDLE FROM DIS-ASSEMBLED ITEM 39
12	1			D3943-3	HANDLE EXTENSION	
13		1		D3943-5	PLATE	
14		2		D3943-7	STUD	
15		1		D3943-9	CHAIN	USE CHAIN SUPPLIED WITH ITEM 39
16		1		D4405-1	EYE AND FORK SWIVEL	
21	1			D2690-4	LANYARD	
22	1			D3585-1	SET SCREW	
23	1			D3949-041	REMOVE BEFORE FLIGHT FLAG	
24		1		D3954-5	CHAIN LUG	
25	1			D3954-7	RATCHET LUG	
26		1		D3954-9	GWT CHAIN PIN	
31	1			AN5-11A	BOLT	
32	1			AN960-516	WASHER	
33	1			MS21042L5	NUT	
39	1			8143919	LEVER CHAIN HOIST (POWER FIST)	PRINCESS AUTO / 4000 lbs CAPACITY
51	1			S-1475	SPRING	REID SUPPLY
52	1			3408A59	BALL PLUNGER	McMASTER CARR
53	1			HX-15	SOCKET HEAD CAP SCREW 1/4-20 UNC X 0.75 LG	HASKINS
54	1			HX-16	SOCKET HEAD CAP SCREW 1/4-20 UNC X 1.0 LG	HASKINS

MK
13-11-04
109015

RELEASED
2011-07-29
MK

E	CHANGED D3945-3 MATL TO SS (B8-5); FINISH NOW "NONE" (A7-5); TAP DRILL FOR 1/4-20 UNF-2B WAS PILOT HOLE NOTE (B1-5). PER PAR11-113.	MB	11.07.27
D	SHT 1 PL, ITEMS 51-54 RENUMBERED SEE PREV. REV. FOR DETAILS. ITEM 16 ADDED (VIEWS UPDATED). SHT 2 ZN D3 FLAG RELOCATED. SHT 3 ZONE D3, Ø0.12 HOLE DELETED. (SEE NCR 11-495)	AJS	11.05.16
C	RMV FINISH -041 (ZN A8-2), ADD NEW FINISH -051/-053/-1/3 (A8-3/A4-5), ADD CALIBRATION (A8-2), (1) HX-16 WAS HX-15 (B3-1, C3-1), PAR 10-601	CP	10.01.26
B	SHT 1 PL, ITEM 31 WAS AN4-10A, ITEM 32 WAS AN960-416, ITEM 33 WAS MS21042-4, ITEM 43 WAS 0.75 LG. SHEETS 2 - 5 NOTES: FINISH FOR ALL COMPONENTS NOW YELLOW SPRAY PAINT.	AJS	09.10.15
A	NEW ISSUE	AJS	09.05.13
REV.	DESCRIPTION	BY	DATE
DESIGN	DSTOW / AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO. D3943 REV. E	
CHECKED	AJS	SHEET 1 OF 5	
MPG. APPR.		TITLE	
APPROVED		SCALE	
DE APPR.	N/A	GROSS WEIGHT TOW CRANK ASSY NTS	
DATE	11.07.27	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	





NOTES -041:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3943-041" USING FIN
7) CALIBRATION TAG PER DART QSI 008 4.4 (ZN C1-2)

8143919 LEVER CHAIN HOIST
(SHOWN PRIOR TO MODIFICATION)
(CHAIN SHOWN SHORTENED FOR CLARITY)

(CHAIN NOT SHOWN FOR CLAIRTY)

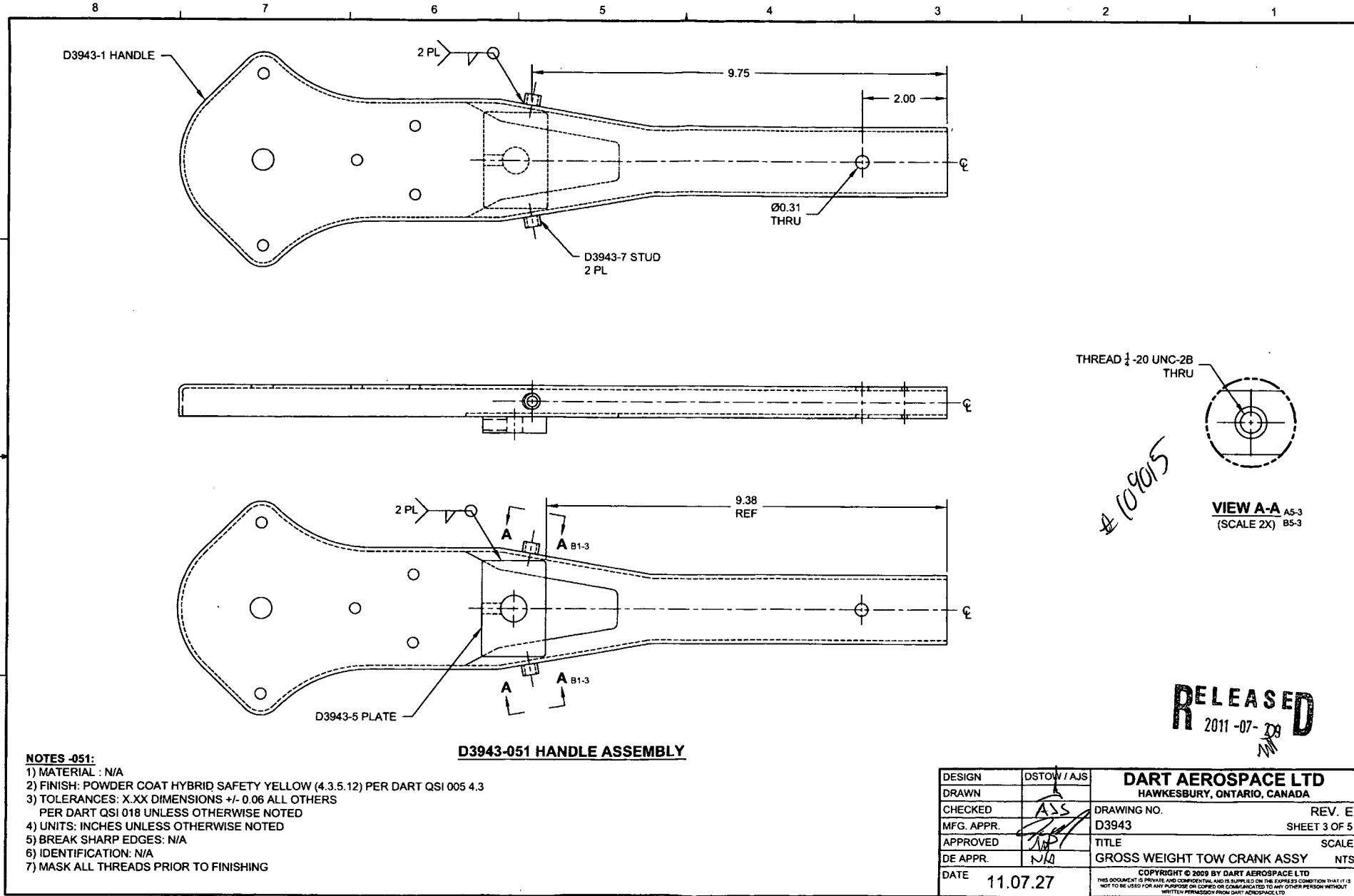
(CHAIN SHOWN SHORTENED FOR CLARITY)

D3943-041 GROUND HANDLING CRANK ASSEMBLY

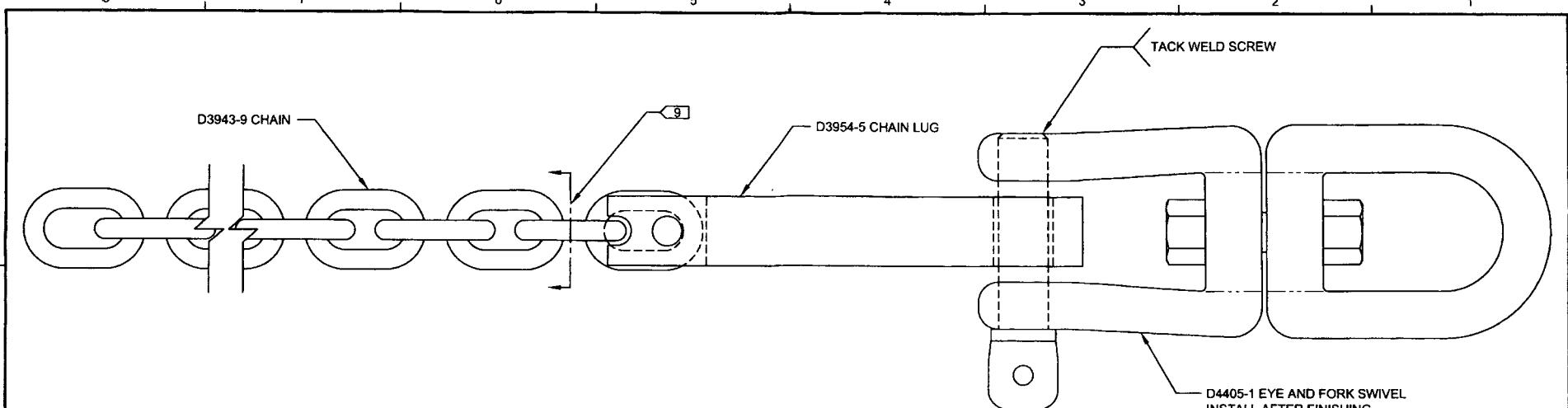
DESIGN	DSTOW/AJS	DART AEROSPACE LTD	
DRAWN	<i>A</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>AS</i>	DRAWING NO.	REV. E
MFG. APPR.		D3943	SHEET 2 OF 5
APPROVED	<i>JW</i>	TITLE	SCALE
DE APPR.	N/A	GROSS WEIGHT TOW CRANK ASSY	
DATE	11.07.27	NTS	

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RELEASED
2011-07-29
MM



D3943-053 CHAIN ASSEMBLY

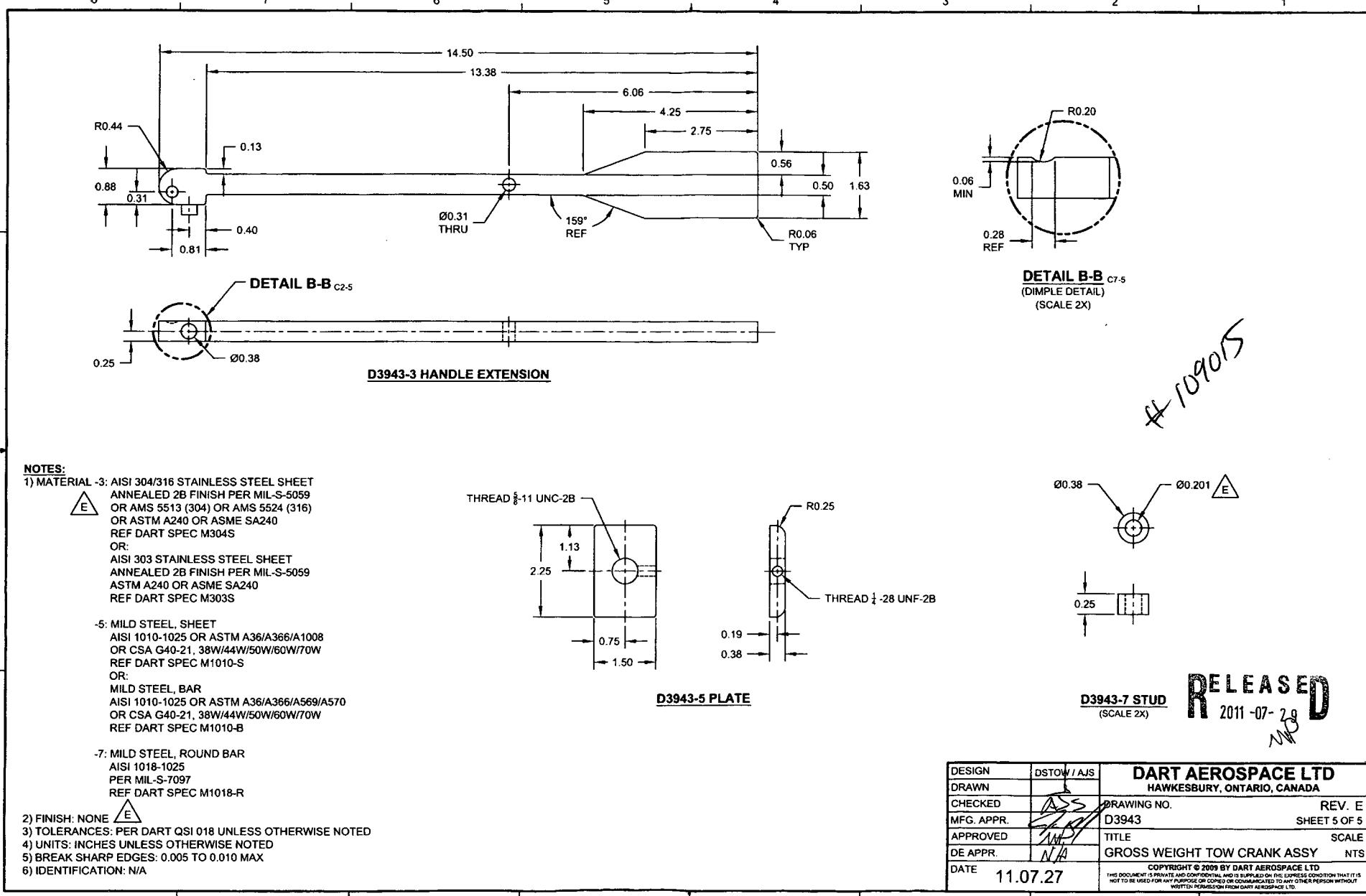
NOTES -053:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT HYBRID SAFETY YELLOW (4.3.5.12) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) WELD PER QSI 004
- 9) MASK CHAIN FROM THIS POINT ON PRIOR TO FINISHING

DESIGN	DSTOW / AJS	DART AEROSPACE LTD	
DRAWN	<i>AS</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>AS</i>	DRAWING NO. REV. E	
MFG. APPR.	<i>AS</i>	D3943 SHEET 4 OF 5	
APPROVED	<i>AS</i>	TITLE SCALE	
DE APPR.	<i>AS</i>	GROSS WEIGHT TOW CRANK ASSY NTS	
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#10905

RELEASED
2011-07-29
AS





Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO21951**

Purchase Order Date 11/4/2013

PO Print Date 11/4/2013

Page Number 1 of 1

Order From :

PRINCESS AUTO LTD.
P.O. BOX 1005
WINNIPEG, MB R3C 2W7
CA

VC-PRI001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

PAKED
11/3/2013

Contact Name
Vendor Phone 613 247 1651

Buyer Chantal Lavoie

Ship To Contact
Ship To Phone
Ship Via: Purolator ground collect
Ship Acct:

Customer POID

10127-2607

Customer Tax #

Net 30

Terms

CAD

Currency

FOB

Destination-Collect

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	8143919	Lever Chain Hoist	11/11/2013 Yes	5.00 Each		\$159.99	\$799.95
			11/11/2013				

AS PER DWG D3943 REV. E
B109015

****PLEASE ADVISE DELIVERY****

Line Total: \$799.95

PO Total: \$799.95

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required YES NO
PST# 6122-5207

Change Nbr:

1

Change Date: 11/4/2013

From
E-FULFILLMENT CENTRE
8620 ESCARPMENT WAY
MILTON ONTARIO
L9T 0M1

To

Dart Aerospace Ltd
1270 Aberdeen St

Hawkesbury ON
K6A 1K7 CAN
613-632-9577

Order Number 001387960010000
Parcel Weight 151.200

Parcel Number 03080854
PP#: 115892

ASCENT Parcel #

BOSS Parcel #



PUROLATOR

Container: EFC

Item	Description	Qty Shipped
8143919	HOIST CHAIN 2 TON LEVER	NON-001-58 5

***** THIS IS NOT AN INVOICE *****
* Thank you for your order - shipping status is available at princessauto.com *
* Questions? Comments? 1-800-665-8685 *
* Merci d'avoir passé votre commande chez Princess Auto! *
* Contactez-nous: 1-800-665-8685 *
* Vous pouvez utiliser votre numéro de commande ou les 4 derniers *
* chiffres de votre numéro de téléphone pour faire un suivi de votre colis. *

INTERNAL CALIBRATION CERTIFICATE

Instrument #	Description	Serial #
D3943-041	Ground Handling Crank Assembly	B109015

Calibrated by	Date of calibration	Calibrated with	Due	Certificate #
ED	Nov. 27th, 2013			

New tool	Disposed	In Repair	On Hold	Being Calibrated

Employee	Department	Comments:
N/A	N/A	MUST BE CALIBRATED WITHIN 1 YEAR OF PURCHASE OR FIRST OPERATION

Spec.	Tolerance is + / -	Result	Pass Fail
3500LBS	3500-3700LBS	3600LBS	PASS

Entered By:

Eric Downing